

CUSTOM TRIM WORKSHEET

	10'3"	11'	12'	13'	14'	15'	16'	17'	18'	19'	20'	21'	
STRETCH OUT OF TRIM	# OF UNITS												L.F. OF COIL PER INCH
1	0.25	0.26	0.29	0.31	0.34	0.36	0.38	0.41	0.43	0.46	0.48	0.51	0.024
2	0.49	0.53	0.58	0.63	0.67	0.72	0.77	0.82	0.87	0.91	0.96	1.01	0.048
3	0.74	0.79	0.87	0.94	1.01	1.08	1.15	1.23	1.30	1.37	1.44	1.52	0.072
4	0.99	1.06	1.15	1.25	1.35	1.44	1.54	1.64	1.73	1.83	1.92	2.02	0.096
5	1.23	1.32	1.44	1.56	1.68	1.80	1.92	2.05	2.17	2.29	2.41	2.53	0.120
6	1.48	1.59	1.73	1.88	2.02	2.17	2.31	2.45	2.60	2.74	2.89	3.03	0.144
7	1.73	1.85	2.02	2.19	2.36	2.53	2.69	2.86	3.03	3.20	3.37	3.54	0.168
8	1.97	2.12	2.31	2.50	2.69	2.89	3.08	3.27	3.46	3.66	3.85	4.04	0.192
9	2.22	2.38	2.60	2.82	3.03	3.25	3.46	3.68	3.90	4.11	4.33	4.55	0.217
10	2.47	2.65	2.89	3.13	3.37	3.61	3.85	4.09	4.33	4.57	4.81	5.05	0.241
11	2.71	2.91	3.18	3.44	3.71	3.97	4.23	4.50	4.76	5.03	5.29	5.56	0.265
12	2.96	3.18	3.46	3.75	4.04	4.33	4.62	4.91	5.20	5.49	5.77	6.06	0.289
13	3.21	3.44	3.75	4.07	4.38	4.69	5.00	5.32	5.63	5.94	6.26	6.57	0.313
14	3.45	3.71	4.04	4.38	4.72	5.05	5.39	5.73	6.06	6.40	6.74	7.07	0.337
15	3.70	3.97	4.33	4.69	5.05	5.41	5.77	6.14	6.50	6.86	7.22	7.58	0.361
16	3.95	4.23	4.62	5.00	5.39	5.77	6.16	6.54	6.93	7.31	7.70	8.08	0.385
17	4.19	4.50	4.91	5.32	5.73	6.14	6.54	6.95	7.36	7.77	8.18	8.59	0.409
18	4.44	4.76	5.20	5.63	6.06	6.50	6.93	7.36	7.80	8.23	8.66	9.09	0.433
19	4.69	5.03	5.49	5.94	6.40	6.86	7.31	7.77	8.23	8.69	9.14	9.60	0.457
20	4.93	5.29	5.77	6.26	6.74	7.22	7.70	8.18	8.66	9.14	9.62	10.11	0.481
21	5.18	5.56	6.06	6.57	7.07	7.58	8.08	8.59	9.09	9.60	10.11	10.61	0.505
22	5.43	5.82	6.35	6.88	7.41	7.94	8.47	9.00	9.53	10.06	10.59	11.12	0.529
23	5.67	6.09	6.64	7.19	7.75	8.30	8.85	9.41	9.96	10.51	11.07	11.62	0.553
24	5.92	6.35	6.93	7.51	8.08	8.66	9.24	9.82	10.39	10.97	11.55	12.13	0.577
25	6.17	6.62	7.22	7.82	8.42	9.02	9.62	10.23	10.83	11.43	12.03	12.63	0.601
26	6.41	6.88	7.51	8.13	8.76	9.38	10.01	10.63	11.26	11.89	12.51	13.14	0.626
27	6.66	7.15	7.80	8.45	9.09	9.74	10.39	11.04	11.69	12.34	12.99	13.64	0.650
28	6.91	7.41	8.08	8.76	9.43	10.11	10.78	11.45	12.13	12.80	13.47	14.15	0.674
29	7.15	7.68	8.37	9.07	9.77	10.47	11.16	11.86	12.56	13.26	13.95	14.65	0.698
30	7.40	7.94	8.66	9.38	10.11	10.83	11.55	12.27	12.99	13.71	14.44	15.16	0.722
31	7.65	8.20	8.95	9.70	10.44	11.19	11.93	12.68	13.43	14.17	14.92	15.66	0.746
32	7.89	8.47	9.24	10.01	10.78	11.55	12.32	13.09	13.86	14.63	15.40	16.17	0.770
33	8.14	8.73	9.53	10.32	11.12	11.91	12.70	13.50	14.29	15.09	15.88	16.67	0.794
34	8.38	9.00	9.82	10.63	11.45	12.27	13.09	13.91	14.72	15.54	16.36	17.18	0.818
35	8.63	9.26	10.11	10.95	11.79	12.63	13.47	14.32	15.16	16.00	16.84	17.68	0.842
36	8.88	9.53	10.39	11.26	12.13	12.99	13.86	14.72	15.59	16.46	17.32	18.19	0.866
37	9.12	9.79	10.68	11.57	12.46	13.35	14.24	15.13	16.02	16.91	17.80	18.69	0.890
38	9.37	10.06	10.97	11.89	12.80	13.71	14.63	15.54	16.46	17.37	18.29	19.20	0.914
39	9.62	10.32	11.26	12.20	13.14	14.08	15.01	15.95	16.89	17.83	18.77	19.71	0.938
40	9.86	10.59	11.55	12.51	13.47	14.44	15.40	16.36	17.32	18.29	19.25	20.21	0.962
41	10.11	10.85	11.84	12.82	13.81	14.80	15.78	16.77	17.76	18.74	19.73	20.72	0.986
42	10.25	11.00	12.00	13.00	14.00	15.00	16.00	17.00	18.00	19.00	20.00	21.00	1.000
43	10.60	11.38	12.41	13.45	14.48	15.52	16.55	17.59	18.62	19.66	20.69	21.73	1.035

TAKE STRETCH OUT FOR PIECE OF TRIM BY LENGTH (ALWAYS ROUND UP) TO COME UP WITH # OF UNITS
 TAKE # OF UNITS AND MULTIPLY BY THE # OF PIECES OF TRIM TO EQUAL TOTAL # OF UNITS
 TAKE TOTAL # OF UNITS MULTIPLY BY YOUR UNIT RATE

UNITS = QUANTITY ON SALES INVOICE

D-TCUS

FOR STANDARD TRIMS LONGER THAN 10'3" TAKE PRICE FOR 10'3" PIECE DIVIDE BY 10.25 AND MULTIPLY BY 1.1

MPI Returns Policy

We can only accept returns for **Stock Trim Items**, or items still in unopened original packaging. We do not accept returns for Panels or Custom Trim. Anything we accept as a return and issue a Credit for must be in a **“re-sellable”** condition. That means, “Would YOU buy it if YOU were the Customer?” If it IS NOT re-sellable WE CANNOT issue a credit. If we have ANY material that is returned because of a Production or Sales error, the PROCEDURE for a return will be the same. The following Procedures should be followed:

1. A Return Authorization (RA) must be filled out BEFORE our Truck Driver can bring ANYTHING back from a customer or BEFORE any customer returns anything to Stock at our facility.
2. The RA must accompany the items being returned and go to Mike Hudson for approval of Condition to re-sell. If Mike is not available, then Jimmy Johnson, Dan Jones or Brian Martinez will need to inspect these items.
3. For 24ga. Items, the same procedure will be followed, except that Leann Jones will determine with Mike if it is re-sellable. These items will be stored at the back side of 1st trim rack.

26ga trims that are stock:

- Ridge Cap 10' 6"
- Rake & Corner 10' 6", 12' 6", 14' 6", 16' 6"
- J Trim 10' 3"
- Valley 10' 3"
- Rat Guard 10' 3"
- Drip Metal 10' 3"
- Fascia 10' 3"
- Double Angle 10' 3"
- Single Angle 1.5" x 1.5", 10' 3"

Any items that are brought back because of errors and are not stock items will be moved into the “Seconds” material. The Sales Dept. needs to make “every attempt” to sell these items as quickly as possible for the greatest price possible. We want to avoid having a large amount of material building up over time.