

# SYSTEM FOR 11/2" and 31/2" COMBINATION WOOD/METAL and ALL METAL FRAMED SLIDE DOORS

### SYSTEM STRENGTH

Heavy main wall on verticals combined with steel box girts increases overall strength in doors.

#### ATTRACTIVE APPEARANCE

Prefinished white aluminum verticals and bottom rails accent colored side-wall metal.

#### SYSTEM FLEXIBILITY

Various applications to choose from for maximum results with minimum inventory.

#### **DESIGN COMPATIBILITY**

Extra leg in "J" trim hides cut metal. Extra deep and extra wide nail/screw groove hides almost any fastener.

#### **ENERGY EFFICIENT**

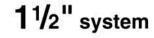
Optional vinyl weather strip seals entire vertical to jamb.



**System for Combination** Wood/Metal & All-metal Framed Slide Doors

- Pre-finished white aluminum verticals
- Steel box girts
- All-metal guide systems

31/2" system





- gives best strength to weight ratio. Triple "J" Trim
- accepts vertically all metal heights.
- "J" for flat-cut metal extended and raised to allow easy insertion of sheet and conceals irregular cut.
- Optional weather strip available
- Back designed not to catch on jamb trim while opening or closing door.
- Available 9, 10, 11,12, 14, 15, 16, 18 & 20 foot lengths.

SDR1635BB



#### WHITE ALUMINUM 31/2" BOX **BOTTOM RAIL**

- (10', 12', 13'6", 14' 15', 16', 18', 20', 24')
- Mates w/SDR1635BV to complete an all-white 31/2" application.



#### SDR1635BG 31/2" x 11/2" BOX GIRT

- Lock seam tube for best economy, strength, and weight.
- 20 gauge steel G90 galvanized.
- Available in 10, 11, 12, 13'6",14, 15, 16, 18, 20, 24 foot lengths.



## SDR1635BC CLOSURE

- gap between the center of double doors
- 16' lengths only.

SDR1635BR BOTTOM RAIL

wood or steel girt.

w/quide rail system.

18 gauge steel.

Dual purpose - attaches to

Bottom rail channel mates

Available 8', 10', 12' lengths.

#### VERTICAL RAIL High nail/screw

SDR1600AV

- groove protects jamb.
- Wide nail/screw groove allows nailing without damaging vertical.
- Optional vinyl weather strip wipes against jamb to seal opening.
- Designed to allow easier insertion of
- Available 8, 9, 10, 11,12, 13, 14, 15, 16, and 18 foot heights.



#### SDR1600HC "H" CLOSURE · Simplifies stock.

- Closes gap between and strengthens
- center of double doors. Positive weather seal
- of door center with optional weather strip Available 10, 12, 14

& 16 foot heights.

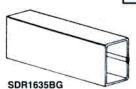


## VERTICAL RAIL

- · Economy of including "H" on standard vertical.
- Mates with standard vertical to hold double doors together.
- Positive weather seal of door center with optional weather strip
- Available 10, 12, 14 16 and 18 foot heights

# **BOX VERTICAL**

- Designed to close the



# 11/2" x 31/2" BOX GIRT

- Lock seam tube for best economy, strength and weight.
- 20 gauge steel, G90 galvanized
- Available in 10, 11, 12, 13'6", 14, 15, 16, 18, 20, 24 foot lengths.



- · Trims bottom of door.
- Use with door roller. 10, 12, 14, 16 & 20 foot



#### SDR1600WB BOTTOM RAIL

- · Continuous nail flange can be cut any length.
- Designed with 11/4" up/down play to compensate for seasonal changes in door and building.
- Dual purpose Use on wood doors (illus. A). Use on metal doors (illus. B). Nail to wood bottom rail or screw to aluminum vertical rail.
- 10', 12', 14', 16', 18' &20' lengths help when door opening is full foot wide.



#### SDR0500GZ-5" **GUIDE RAIL** SDR1000GZ-10'

- Heavy galvanized steel.
- 5' & 10' lengths use length or lengths equal to 1/3 - 1/2 the door panel width or more if desired.
- · Bracket mounting hole located to allow lead in when door is closed and to aid in installation over metal or other obstruction.
- Holds door down and in.



Note: Guide System is designed to give 41/4" of in/out and 21/4" of up/down adjustment.

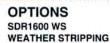
#### **GUIDE RAIL SYSTEM**

- Designed to provide easy adjustment by building crew or
- Provides large amount of



#### SDR1601CG CENTER GUIDE

- Heavy galvanized steel.
- Attaches on stub post or in cement in center of split doors & large singles.
- Removable stop prevents door from rolling past center.
- Mates w/SDR1635BR bottom rail for 31/2" system & SDR 1600WB bottom rail for 11/2" system.



Optional vinyl weather strip seals entire vertical to jamb.

See COMBO

catalog sheet for track, trolley & hardware products



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